





BIOMASS HEATING

- AUTOMATED BOILERS
- PELLET STOVES
- PELLET BURNERS
- SOLID FUEL BOILERS











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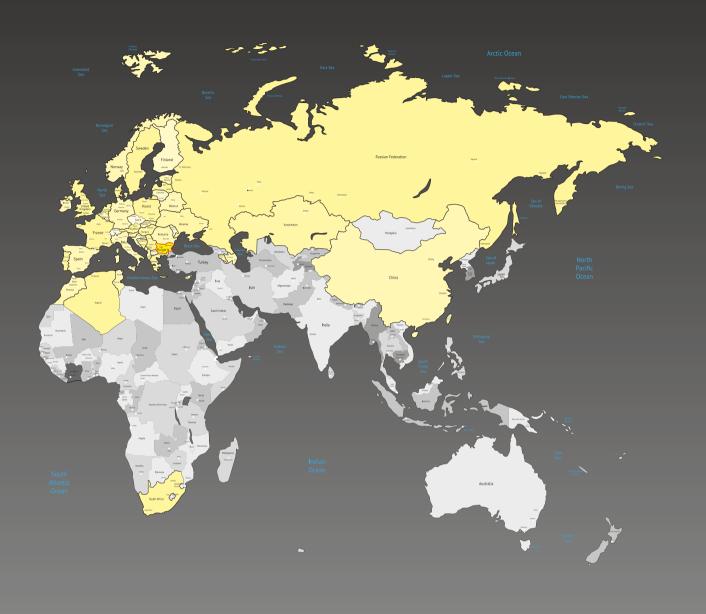








www.BURNiT.bg





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NES Ltd.

NES Ltd., Town of Shumen, Bulgaria



The Company

NES Ltd. is a manufacturer of appliances utilizing alternative energy sources.

The company was established in 2002 in town of Shumen, Bulgaria.

The company has its own manufacturing, warehousing and administrative facilities with an area of 30 000 sq. meters.

The staff amounts to 360 highly qualified specialists.



NES Ltd., Town of Sofia, Bulgaria

All company activities are governed by QMS ISO 9001:2008.

The production is marketed across Europe, Africa, North America, part of Asia and other marketplaces are in the scope of near-future activities.

Most products of NES Ltd. are designed to utilize alternative energy sources like solar thermal energy, biomass energy and aerothermal energy. These products contribute to sparing the energy reserves of the planet and minimizing the carbon emissions.

SUNSYSTEM BURAIT

SOLAR THERMAL

Solar collectors Domestic/ Storage / Combi tanks Buffer tanks Heat pump heaters / Heat pumps Non-standart storage tanks

PHOTOVOLTAIC

Photovoltaic modules, accessories Engineering, Procurement and Construction of photovoltaic plants

Our trademarks



BIOMASS HEATING

Automated boilers Pellet stoves Pellet burners Solid Fuel Boilers Fuel Hoppers

BIOMASS HEATING INDUSTRIAL EQUIPMENT

Solid fuel boilers Combined boilers Pellet burners Set Pellet boilers





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Automated boilers



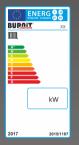
Class 5

Ecological and highly-efficient pellet boiler for heating. Wood-pellets used for fueling the boiler are a renewable fuel with minimum carbon emissions and ultimate burning efficiency.

Tested and approved according to EN 303-5.

Set includes:

Pellet boiler PLB, Pellet burner Pell, Auger and Pellet fuel hopper FH 500.



Energy efficiency.
Directive 2010/30/EU,
regulation 2015/1187:

Nominal heat output, kW

14.3 - 41.7







Electronic control.

Combustion process.

Microprocessor controller. Since the combustion is electronically controlled by modulating the operation of pellet burner in response to the energy needs of the system, the boiler is always operated in safety. Efficiency to 91%.

Boiler.
Water mantle.
Combustion chamber.
Pellet hurner

The cylindrical boiler body is made of boiler grade steel with thickness of 4 mm at the combustion chamber and 3 mm at the water mantle.

The water mantle embraces the combustion chamber in full to utilize all emitted heat most efficiently. Automatic cleaning system.

Pellet Burner Pell. Pull-out system of the burner for convenient maintenance.

Two fans assist the combustion process:

Fume exhaust fan of the boiler;

Air-feed fan of the burner.

Eyepiece for viewing the combustion process.

Insulation.

100 mm high-temperature wool.



Safety devices.

STB thermostat would extinguish the boiler and stop fuel feeding in case of abnormal temperature increase.

Elbow-shape feeder chute of burner prevents backfire entry from burner into the pellet hopper.

Thermostatic protection (80°C) - into the burner, prevents backfire.

Fuse 10A.

In case of power interruption, all parameter settings are stored in controller memory.









For heating of medium to large sized spaces. Suitable for powering the heating system, the buffer vessel and the production of domestic hot water (DHW).

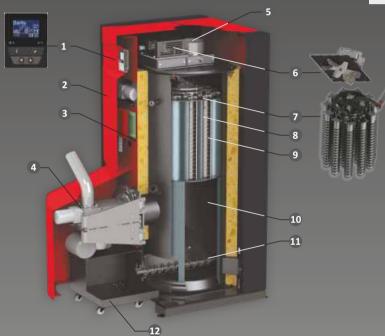


Recommended fuel:



wood pellets, ø 6÷8 mm EN ISO 17225-2:2014

| kW * | Model | Code |
|---------|--------|----------------|
| 15 | PLB 15 | 00081232000301 |
| 25 | PLB 25 | 00081232000303 |
| 40 | PLB 40 | 00081232000304 |



- 1. Controler
- 2. Housing
- 3. Double high efficiency thermal insulation
- 4. Pellet Burner Pell pull-out system for convenient maintenance.
- 5. Chimney
- 6. Fume exhaust fan
- 7. Automatic cleaning system
- 8. Fume exhaust tubes
- 9. Water mantle (jacket)
- 10. Combustion chamber
- 11. Built in discharge mechanism drives the ash and soot into a rolling container
- 12. Rolling ash and soot container 13. Pellet boiler PLB
- 14. Pellet fuel hopper FH 500



Microprocessor controller. Functions:

Automatic ignition and pellet feed.

Self-cleaning function of burner and fume exhaust pipes.

Controls the operation of central heating pump.

Controls the operation of domestic hot water (DHW) pump.

Controls by room thermostat.

Controls boiler operations by buffer tank temperature.

Exhaust gas sensor.





Fuel hopper.

Fuel hopper FH 500 with alternative mounting on boiler left- or right-side.

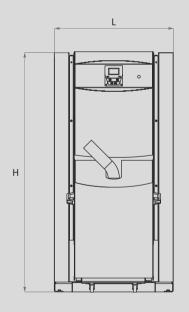


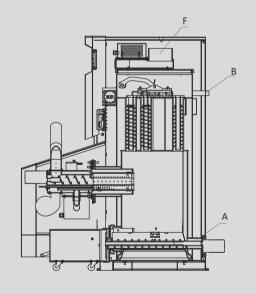


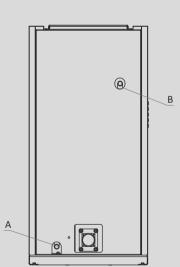




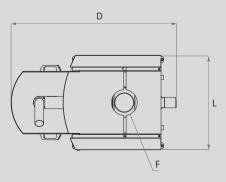








PLB 15-40









| | | PLB 15 | PLB 25 | PLB 40 |
|-------------------------------|---------|-----------|-----------|-----------|
| Nominal heat output | kW | 14.3 | 22.2 | 41.7 |
| Minimum ÷ Maximum heat output | kW | 5÷14.3 | 8÷22.2 | 10÷41.7 |
| Height (H) | mm | 1290 | 1430 | 1700 |
| Width (L) x Depth (D) | mm | 640x1120 | 7640x1120 | 700x1420 |
| Water mantle volume | L | 55 | 70 | 101 |
| Combustion chamber volume | L | 43 | 53 | 73 |
| Required chimney draught | Pa/mbar | 48/0.48 | 85/0.85 | 135/0.135 |
| Operating pressure | bar | 3 | 3 | 3 |
| Cold water inlet | A, mm | R1"/100 | R1"/100 | R1"/100 |
| Hot water outlet | B, mm | R1"/930 | R1"/1070 | R1"/1370 |
| Chimney | F, ø/mm | 133/1280 | 133/1480 | 150/1700 |
| Operating pressure | °C | 65-85 | 65-85 | 65-85 |
| Electric power supply | V/Hz/A | 230/50/10 | 230/50/10 | 230/50/10 |
| Weight | kg | 200 | 241 | 353 |





Automated boilers

4G генерация



Class 5

Highly-efficient and compact pellet boiler.
Provides ecological and economical heating.
Wood-pellets used for fueling the boiler are a renewable fuel with minimum harmful emissions and ultimate burning efficiency.

The boiler is equipped with integrated pellet burner, fuel hopper, circulating pump and expansion vessel. Tested and approved according to EN 303-5.



Energy efficiency.
Directive 2010/30/EU, regulation 2015/1187:

Nominal heat output, kW

16.3

Class





Electronic control. Combustion process

Microprocessor controller. The burning process is controlled electronically by modulating boiler operation in accordance with energy need. Controller ensure safe and efficient boiler operation. Efficiency to 92%.

Boiler. Water mantle. Combustion chamber. Pellet burner.

Boiler body is made of boiler grade steel with thickness of 5 mm at the combustion chamber and 3 mm at the water mantle.

The water mantle embraces the combustion chamber in full to utilize all emitted heat most efficiently. Manual cleaning system of fume exhaust pipes.

Fume exhaust fan of the boiler.

Pellet burner.

Built-in fuel hopper for wood-pellets.

Expansion vessel and circulation pump for heating system.

Insulation

100 mm high-temperature wool.



Safety devices

STB thermostat would extinguish the boiler and stop fuel feeding in case of abnormal temperature increase.

The design of fuel feed system prevents backfire entry from burner into the pellet hopper.

Thermostatic protection (80°C) - into the fuel feed system, prevents backfire.

Fuse 10A.

In case of power interruption, all parameter settings are stored in controller memory.



Optional equipment

WiFi module. Managed by a mobile application for Android or iOS.







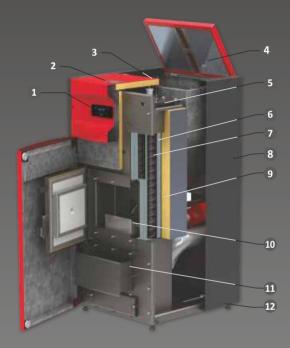


For heating of medium to large sized spaces. Suitable for powering the heating system, the buffer vessel and the production of domestic hot water (DHW).



Recommended fuel:

wood pellets, Ø 6÷8 mm EN ISO 17225-2:2014



| k₩ | Model | Code |
|----|--------------|----------------|
| 20 | PELL EASY 20 | 00091232009003 |
| 35 | PELL EASY 35 | 00091232009015 |

- 1. Microprocessor controller
- 2. Inspection hatch
- 3. Fuel hopper hatch
- 4. Top loading hatch of fuel hopper
- 5. Manual cleaning system of fume exhaust pipes.
- 6. Water mantle (jacket)
- 7. Fume exhaust tubes with turbulators
- 8. Housing
- 9. High efficiency thermal insulation
- 10. Pellet burner
- 11. Ash-and-soot container
- 12. Levelling feet
- 13. Hot water outlet
- 14. Cold water inlet
- 15. Flue
- 16. Incoming air pipe







Microprocessor controller. Functions:

Automatic ignition and pellet feed.

Self-cleaning function of burner.

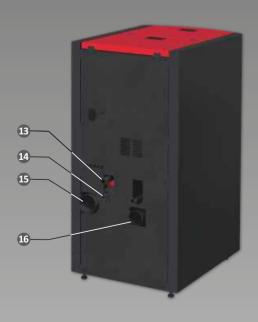
Controls the integrated pump for heating system.

Ability to control the pump for domestic hot water (DHW).

Controls by room thermostat.

Controls boiler operations by buffer tank temperature.

Exhaust gas temperature sensor.

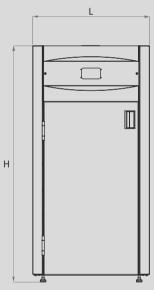


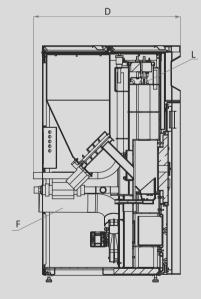


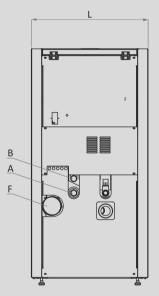




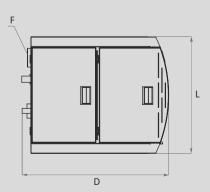








Pell Easy 20 - 35









| | | Pell Easy 20 | Pell Easy 35 |
|-----------------------------|---------|--------------|--------------|
| Max heat output | kW | 18 | 33 |
| Min. / Nominal heat output | kW | 5.1/16.3 | 9.5/33 |
| Height (H) | mm | 1260 ± 15 | 1260 ± 15 |
| Width (L) x Depth (D) | mm | 625 x 790 | 770 x 870 |
| Water mantle volume | L | 35 | 52 |
| Combustion chamber volume | kg | 45 | 60 |
| Required chimney draught | Pa/mbar | 8/0.8 | 10/0.1 |
| Operating pressure | bar | 3 | 3 |
| Cold water inlet | A, mm | R1"/485 | R1"/485 |
| Hot water outlet | B, mm | R1"/570 | R1"/560 |
| Chimney | F, ø/mm | 100/370 | 100/420 |
| Operating temperature range | °C | 55-85 | 55-85 |
| Electric power supply | V/Hz/A | 230/50/2 | 230/50/2 |
| Weight | kg | 252 | 303 |



BURNIT Advance

Automated boilers



Class 5

The high-efficiency dual chamber boiler CombiBurn DC-A is designated for central heating of premises.

The boiler burning wood-pellets by using a high-efficiency burner integrated to its lower combustion chamber.

Also in lower chamber can be burned wood-chips or fruit nuts as an alternative fuel. Boiler upper chamber is made to burns wood logs, wood briquettes and coal as a backup fuel (alternatively).

Tested and approved according to EN 303-5.

Set includes:

Dual-chamber boiler, burner,

fuel hopper and rolling ash-and-soot container.



Energy efficiency. Directive 2010/30/EU, regulation 2015/1187:

Nominal heat output, kW

29

Class A+





Electronic control.

Combustion process

Microprocessor controller. Combustion process is electronically regulated via step modulation of burner performance according to power needs, and also maintained in optimum working mode. Efficiency to 89%.

Boiler. Water mantle. Two combustion chambers. Pellet burner. Fuel hopper. Boiler body is made of boiler grade steel with thickness of 6 mm at the combustion chamber and 3 mm at the water mantle.

Three-pass flue gas flow for improved heat exchange.

The water mantle embraces the combustion chamber in full to utilize all emitted heat most efficiently. **Dual chamber design.** Metal grate divides upper and lower combustion chambers.

Burner and hopper are connected laterally of boiler.

Two doors provide convenient access for cleaning the fume exhaust tubes and the combustion chambers.

Built in discharge mechanism drives the ash and soot into a rolling container.

Insulation.

100 mm high-temperature wool.



Safety devices

Boiler STB thermostat and bimetallic thermostat set at 105°C on the auger mechanism; Valve between both screws of the burner to prevent backfire.

Fuse 10A.

Safety heat evacuator.

Temperature safety valve is connected to a water tank and in case of reverse flame in auger, release the water into the medial flange, located between auger and fuel hopper and prevent fuel firing. Convenient maintenance openings are provided on auger mechanism and on medial flange. In case of power interruption, all parameter settings are stored in controller memory.

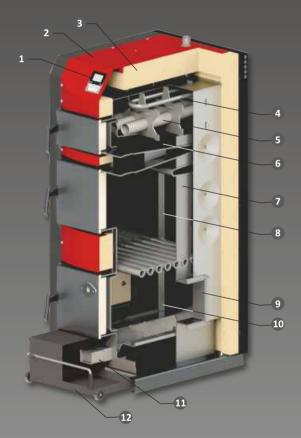








For heating of medium to large sized spaces. Suitable for powering the heating system, the buffer vessel and the production of domestic hot water (DHW).





Microprocessor controller. Functions:

Automatic ignition and fuel feed;

Fan ensures stable operation of the burner;

Self-cleaning function, activation of 1 to 6 times;

Built in discharge mechanism drives the ash and soot into a rolling container;

Controls the operation of central heating pump;

Controls the operation of domestic hot water (DHW);

Controls boiler operations by buffer tank temperature;

Room thermostat;

Manual mode option - when use wood and /or coal at upper chamber.

Exhaust gas sensor..



Recommended fuel:



woods, humidity 20%



wood briquettes



woods + coals



woods + fruit stones



wood chips, EN 14961-1 P16A

wood pellets, ø 6÷8 mm, EN ISO 17225-2:2014



Model

Code

35

DC 35 A

00081233002203

- 1. Microprocessor controller
- 2. Housing
- 3. High efficiency thermal insulation
- 4. Safety heat evacuator5. Fume exhaust tube
- 6. Three-pass flue gas flow 7. Water mantle (jacket)
- 8. Back-up (wood logs, coals) fuel combustion chamber
- 9. Burner flange
- 10. Wood-pellets (wood-chips, fruit nuts) combustion chamber
- 11. Automatic ash-and-soot discharge system12. Rolling ash-and-soot container13. Dual chamber boiler CombiBurn DC-A

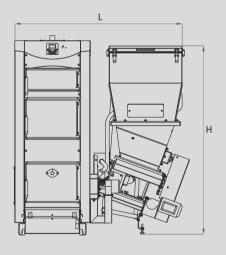
- 14. Burner
- 15. Auger

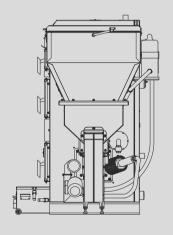


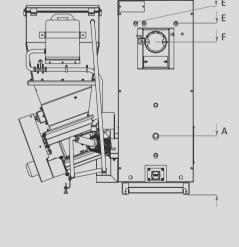


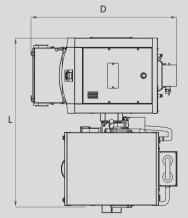












CombiBurn DC-A 35







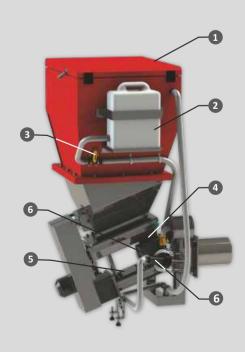
| | | CombiBurn DC-A 35 |
|---|---------|---------------------|
| Nominal heat output | kW | 29 |
| Minimum ÷ Maximum heat output: wood-pellets wood-chips | kW | 8.5÷29 7.5÷28 |
| Overall dimension /boiler, burner and hopper/ Height Width x Depth | mm | 1600 1400 x 1070 |
| Water mantle volume | L | 113 |
| Combustion chamber volume wood pellets, wood-chips reserve fuel: woods, coals | L | 72 96 |
| Required chimney draught | Pa/mbar | 20/0.20 |
| Operating pressure | bar | 3 |
| Cold water inlet | A, mm | Rp 1¼"/460 |
| Hot water outlet | B, mm | Rp 1½"/1510 |
| Safety heat evacuator inlet/outlet | E, mm | R½"/1400 |
| Chimney | F, ø/mm | 180/1260 |
| Operating temperature range | °C | 65-85 |
| Electric power supply | V/Hz | 230/50 |
| Weight | kg | 560 |

Design of auger mechanism and fuel hopper

It consists of a spiral conveyor mounted to the axle, driven by motor reducer, which is attached to the body of the auger. Auger and fuel hopper are connected by medial flange.

Temperature safety valve (3) is connected to a water tank (2) and in case of reverce flame in auger, releace the water into the medial flange (4), located between auger (5) and fuel hopper (1) and prevent fuel firing.

- 1) Fuel hopper; 2) Water tank; 3) Safety valve;
- 4) Medial flange equipped with anti-backfire flap;
- 5) Auger mechanism;
- 6) Lighter;
- 7) Actuator of Anti-backfire flap





Automated boilers



Combined boiler UB with universal retort burner. Thanks to its retort burner the boiler allows burning of different fuel types as coal, wood-pellets, agri-pellets (straw pellets and sunflower pellets) and dry fruit pits.

Developed under to EN-303-5.

Set includes:

Boiler, retort burner with auger, fuel hopper, two cast-iron details for coal (burner equipment) and one cast-iron detail for pellets (burner equipment).



Energy efficiency. Directive 2010/30/EU, regulation 2015/1187:

Nominal heat output, kW







| Electronic control. |
|---------------------|
| Combustion process |

Microprocessor controller is designed to manages boiler equipped with auger. Electronically controlled burning process ensures the maximum safe combustion efficiency.

Boiler. Water mantle. Combustion chamber. Retort burner. Fuel hopper.

The body of the boiler is made of boiler grade steel with thickness of 5 mm at the combustion chamber and 3 mm at the water mantle.

Combustion chamber with large heat exchanging surface and low chamber resistance. Ribbed chamber surface and three-pass flue gas flow for improved heat exchange.

The water mantle embraces the combustion chamber in full to utilize all emitted heat most efficiently. The boiler is equipped with turbulators and ceramic plate for a better efficiency. Air feed fan.

Retort burner and fuel hopper is mounted on the side of the boiler.

Insulation

50 mm high-temperature wool.



Safety devices

STB thermostat would extinguish the boiler and stop fuel feeding in case of abnormal temperature increase.

Sensor fitted in the screw to prevent backfire.

Safety heat evacuator. Fuse 6,3 A. Pressure relief valve 3 bar.

In case of power interruption, all parameter settings are stored in controller memory.

Option: Thermostatic protection to prevents backfire.



Optional equipment

Water tank. Flexible connection. Safety valve according to the temperature.

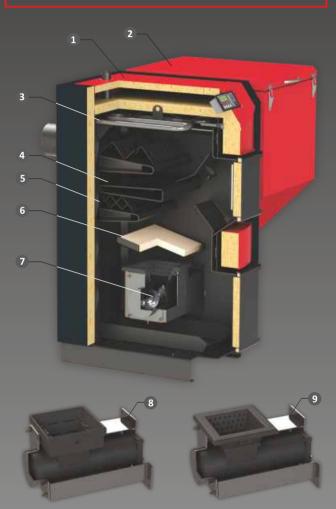








For heating of medium to large sized spaces. Suitable for powering the heating system, the buffer vessel and the production of domestic hot water (DHW).





Built in controller. Functions:

Automatic combustion control. Controls the operation of central heating pump. Controls the operation of domestic hot water (DHW).



Retort burner:

Equipped for burning of different fuel types. Two Cast Iron grates for coal and pellets. Air feed fan.

Robust Cast Iron burner body. Long service life and ease of maintenance.



Recommended fuel:











agri-pellets: staw/sunflower ø 6÷8 mm



| kW * | Model | Code |
|---------|-------|----------------|
| 27 | UB 27 | 00081230002152 |
| 35 | UB 35 | 00081230002154 |
| 60 | UB 60 | 00081230002157 |
| 90 | UB 90 | 00081230002158 |

- 1. Combined boiler
- 2. Fuel Hopper
- 3. Safety heat evacuator
- 4. Three-pass flue gas flow
- 5. Turbulators
- 6. Ceramic plate
- 7. Retort burner
- 8. Cast Iron grate for coal
- 9. Cast Iron grate for wood-pellets / agri-pellets

Option:

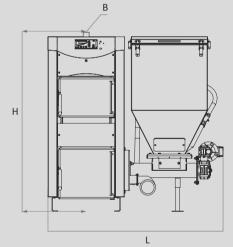
- (a) Water tank (Extinguisher)
- (b) Water delivery hose
- (c) Temperature safety valve

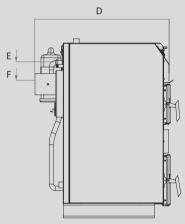


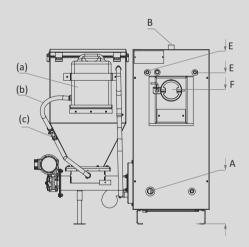




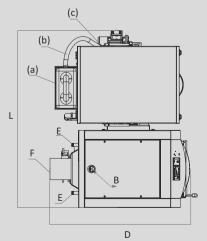








UB 27-90









| | | UB 27 | UB 35 | UB 60 | UB 90 |
|------------------------------------|---------|-----------|-----------|------------|------------|
| Nominal heat output | kW | 18.5 | 31.1 | 48.3 | 78.5 |
| Minimum ÷ Maximum heat output | kW | 8÷18.5 | 10÷31.1 | 18÷48.3 | 27÷78.5 |
| Height (H) | mm | 1305 | 1305 | 1442 | 1442 |
| Width (L) x Depth (D) | mm | 506 x 937 | 661 x 906 | 666 x 1085 | 786 x 1085 |
| Water mantle volume | L | 96 | 114 | 137 | 152 |
| Combustion chamber volume | L | 66 | 88 | 128 | 170 |
| Volume fuel hopper | L | 190 | 215 | 305 | 305 |
| Required chimney draught | Pa/mbar | 16/0.16 | 23/0.23 | 38/0.38 | 56/0.56 |
| Operating pressure | mbar | 3 | 3 | 3 | 3 |
| Cold water inlet | A, mm | R¼"/212 | R¼"/212 | R1½"/232 | R1½"/232 |
| Hot water outlet | B, mm | R½"/1052 | R½"/1052 | R½"/1222 | R½"/1222 |
| Safety heat evacuator inlet/outlet | E, mm | R½"/1052 | R½"/1052 | R½"/1222 | R½"/1222 |
| Chimney | F, ø/mm | 150/945 | 180/930 | 200/1065 | 200/1065 |
| Operating temperature range | °C | 55-85 | 55-85 | 55-85 | 55-85 |
| Electric power supply | V/Hz | 230/50 | 230/50 | 230/50 | 230/50 |
| Weight | kg | 388 | 475 | 594 | 670 |

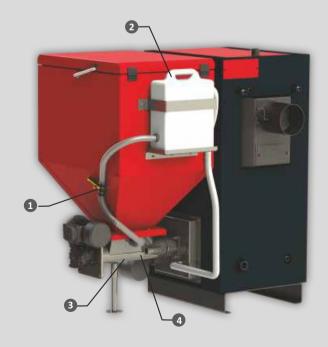


Option: Thermostatic protection to prevent backfire.

A temperature-controlled thermostatic valve (1) is connected to the water tank (2) of capacity 10L.

In the event of backfiring inside the auger mechanism (3), the valve is actuated and water flows into the feeding auger tube. The auger screw temperature is read by a thermostatic valve temperature probe mounted in the slot (4).

In this way is prevented the self-ignition of fuel.





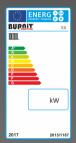
Automated boilers



Ready-to-use set. Intended for burning wood pellets. Tested and approved according to EN 303-5, class 5.

Set includes:

boiler WBS Active, turbulators, mounted pellet burner Pell, auger and fuel hopper FH 500.



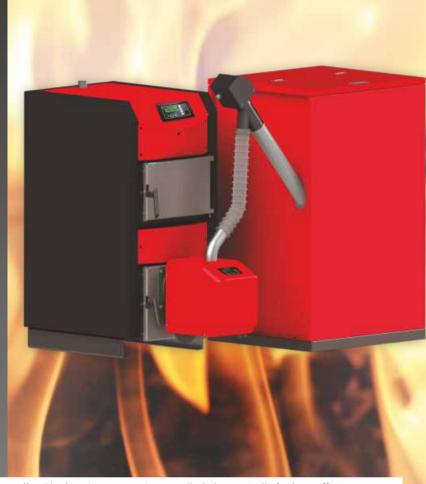
Energy efficiency. Directive 2010/30/EU, regulation 2015/1187:

Nominal heat output, kW

16.7 - 79.1

Class







Electronic control. **Combustion process** Microprocessor controller. The burning process is controlled electronically for best efficiency and fuel economy.

Boiler. Water mantle. **Combustion chamber** Pellet burner.

Boiler body is made of boiler grade steel with thickness of 5 mm at the combustion chamber and 3 mm at the water mantle.

The water mantle embraces the combustion chamber in full to utilize all emitted heat most efficiently. Three-pass flue gases.

The high-efficiency pellet burner Pell.

Boiler WBS Active is adapted to wood-pellets burning mode by pellet burner Pell and some additional elements: turbulators, upper protective door and mounting kit.

Insulation

50 mm high-temperature wool.



Safety devices

Elbow-shape feeder chute of burner prevents backfire entry from burner into the pellet hopper. Thermostatic protection (80°C) - into the burner, prevents backfire.

Fuse 10 A.

In case of power interruption, all parameter settings are stored in controller memory. Safety heat evacuator.

Pressure relief valve 3 bar.









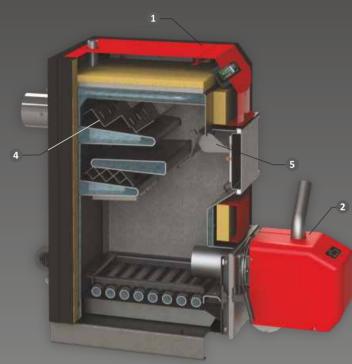
For heating of medium to large sized spaces.
Suitable for powering the heating system, the buffer vessel and the production of domestic hot water (DHW).



Recommended fuel:

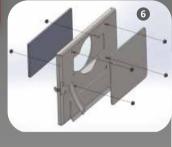


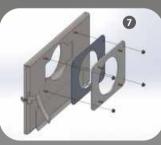
wood - pellets, Ø 6÷8 mm EN ISO 17225-2:2014



| kW * | Model | Code |
|---------|--------------------|----------------|
| 20 | WBS AC 20-PELL 25 | 00081230002731 |
| 40 | WBS AC 40-PELL 25 | 00081230002734 |
| 50 | WBS AC 50-PELL 40 | 00081230002735 |
| 70 | WBS AC 70-PELL 70 | 00081230002737 |
| 90 | WBS AC 90-PELL 70 | 00081230002739 |
| 110 | WBS AC 110-PELL 90 | 00081230002741 |

- 1. Boiler WBS Active
- 2. Pellet burner Pell
- 3. Pellet fuel hopper FH 500
- 4. Turbulators
- 5. Upper protective door
- 6. Detaching the burner flange cover on lower boiler door
- 7. Mounting kit to connect burner Pell to the boiler







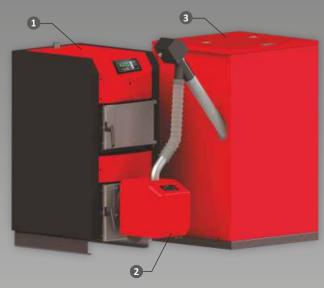
Microprocessor controller. Functions:

Automatic ignition and pellet feed.
Self-cleaning function of burner.
Controls the operation of central heating pump.
Controls the operation of domestic hot water (DHW).
Controls boiler operations by buffer tank temperature.



Fuel hopper.

Fuel hopper FH 500 with alternative mounting on boiler left- or right-side.

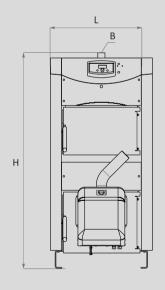


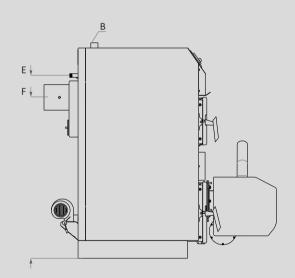


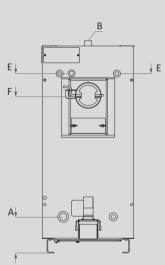


Technical parameters.

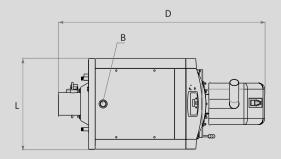








WBS AC 20-110 Pell 25-90









| | | WBS AC 20 - Pell 25 | WBS AC 40 - Pell 25 | WBS AC 50 - Pell 40 | WBS AC 70 - Pell 70 | WBS AC 90 - Pell 70 | WBS AC 110 - Pell 90 |
|---|---------|------------------------|------------------------|------------------------|------------------------|------------------------|-------------------------|
| Nominal heat output | kW | 16.7 | 31.2 | 35.7 | 49.6 | 57.4 | 79.1 |
| Minimum ÷ Maximum heat output | kW | 5÷17 | 9÷30 | 10÷35 | 18÷52 | 18÷60 | 24÷80 |
| Power burner: Firing-Up mode Operating mode Self-cleaning mode | W | 400 60÷70 1300 | 400 60÷70 1300 | 400 60÷70 1300 | 400 70÷110 1300 | 400 70÷110 1300 | 400 70÷110 1300 |
| Overall size of boiler and burner: Height (H) Width (L) x Depth (D) | mm | 1235 540x1250 | 1235 700x1315 | 1235 700x1375 | 1385 700x1495 | 1385 760x1495 | 1385 820x1495 |
| Water mantle volume | L | 60 | 96 | 106 | 134 | 145 | 162 |
| Combustion chamber volume | L | 58 | 84 | 97 | 120 | 133 | 160 |
| Required chimney draught | Pa/mbar | 10/0.10 | 12/0.12 | 14/0.14 | 26/0.26 | 30/0.30 | 36/0.36 |
| Operating pressure | mbar | 3 | 3 | 3 | 3 | 3 | 3 |
| Cold water inlet | A, mm | R1¼" 232 | R1¼" 232 | R1¼" 232 | R1½" 232 | R1½" 232 | R1½" 232 |
| Hot water outlet | B, mm | R1¼" 1265 | R1¼" 1265 | R1¼" 1265 | R1½" 1420 | R1½" 1420 | R1½" 1420 |
| Safety heat evacuator inlet/outlet | E, mm | R½" 1072 | R½" 1072 | R½" 1072 | R½" 1220 | R½" 1220 | R½" 1220 |
| Chimney | F, ø/mm | 150/945 | 180/930 | 180/930 | 200/1065 | 200/1065 | 200/1065 |
| Operating temperature range | °C | 65-80 | 65-80 | 65-80 | 65-80 | 65-80 | 65-80 |
| Electric power supply | V/Hz | 230/50 | 230/50 | 230/50 | 230/50 | 230/50 | 230/50 |
| Weight: boiler, burner, fuel bunker | kg | 330 | 384 | 425 | 551 | 588 | 618 |
| Volume fuel bunker FH 500 | L | 500 | 500 | 500 | 500 | 500 | 500 |





Pellet burners



Pellet burner BURNiT Pell is designed to burn wood-pellets with diameter of 6-8 mm.
Ensures efficient combustion with low carbon emission.
Automatic cleaning system.
Constructed under to EN-15270:2010.

Set includes: pellet burner Pell, auger and flexible tube.





Electronic control.
Combustion process

Built-in microprocessor controller. Automated operations. Simple handling and fuel economy.

Burner body.
Combustion chamber.
Feeder chute.
Auger.

Made of high-grade stainless steel, it withstands temperatures up to 1150°C.

Ember resistant steel tube inside the burner with holes for air intake along its entire length, opening for the hot air from the fuel ignition heater.

Automatic cleaning system

Internal auger.

 $\label{lem:contactless} \textbf{Dry contactless resistance} \ \ \textbf{heater assuring ignition of fuel}.$

Photosensor-monitors the power of the burner flame.

Air feed fan with variable speed control (0% ÷100 %).

The feeder chute of burner allows 360° rotation for its best convenient positioning when connecting the pellet auger to the hopper.



Safety devices

Elbow-shape feeder chute of burner prevents backfire entry from burner into the pellet hopper. Thermostatic protection (80°C) - into the burner, prevents backfire.

Fuse 10A.

In case of power interruption, all parameter settings are stored in controller memory.













wood pellets, ø 6÷8 mm, EN ISO 17225-2:2014

| kW * | Model | Code |
|---------|---------|----------------|
| 25 | PELL 25 | 22080000000102 |
| 40 | PELL 40 | 22080000000104 |
| 70 | PELL 70 | 22080000000106 |
| 90 | PELL 90 | 22080000000109 |

- 1. Pellet burner Pell
- 2. Flexible connection, hose
- 3. Electric motor
- 4. Automatic pellet-feeding auger
- 5.Built-in controller
- 6.Feeding chute
- 7. Burner housing
- 8. Combustion chamber corps
- 9. Combustion chamber;
- 10. Automatic cleaning system



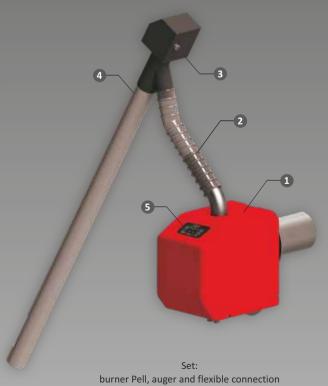


Built-in controller. Functions:

Automated ignition and pellet feed.

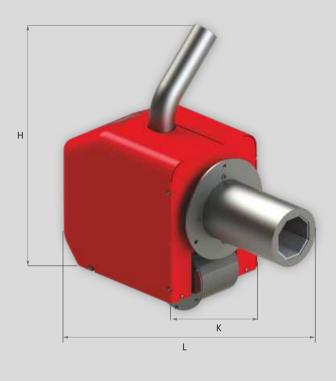
Self-cleaning function, activation of 1 to 6 times every 24 hours.

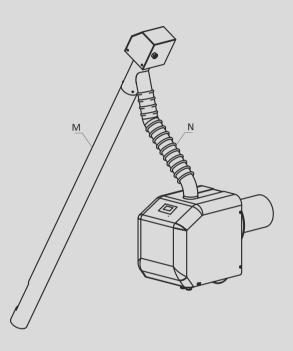
Controls the operation of central heating pump / buffer tank. Controls the operation of domestic hot water pump (DHW).

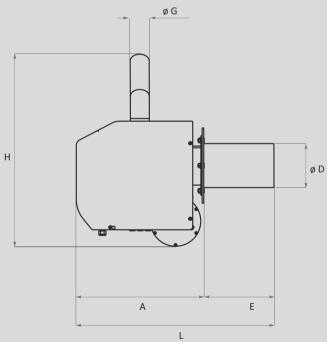


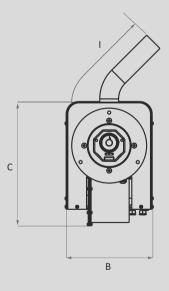












Pell 25-90







| | | Pell 25 | Pell 40 | Pell 70 | Pell 90 |
|--|-------------------------|----------------------|----------------------|-----------------------|-----------------------|
| Nominal heat output | kW | 25 | 40 | 70 | 90 |
| Minimum ÷ Maximum heat output | kW | 5÷25 | 10÷40 | 15÷70 | 30÷90 |
| Average power consumption: Firing-Up mode Operate mode Self-cleaning mode | W | 400 60÷70 1300 | 400 60÷70 1300 | 400 70÷110 1300 | 400 70÷110 1300 |
| Overal dimensions: Height Width Depth | H, mm L, mm K, mm | 610 625 275 | 640 700 275 | 640 735 275 | 640 735 275 |
| Burner body: Height Width Length | C, mm A, mm B, mm | 390 405 265 | 390 405 265 | 390 405 265 | 390 405 265 |
| Minimal recommended size of boiler combustion chamber: Height x Width x Length | mm | 250x250x310 | 350x450x550 | 350x450x600 | 500x500x600 |
| Combustion chamber housing: Diameter Length | D, mm E, mm | ø140 220 | ø170 300 | ø170 340 | ø170 340 |
| Feeder chute: Diameter Length | G, mm I, mm | ø60 250 | ø60 250 | ø60 250 | ø60 250 |
| Flexible connection: Diameter Length | N, mm | ø60 700 | ø60 700 | ø60 700 | ø60 700 |
| Pellet auger: Diameter Length | M, mm | ø75 | ø75 1500/20 | ø75 00/3000 | ø75 |
| Electric power supply | V/Hz | 230/50 | 230/50 | 230/50 | 230/50 |
| Weight burner | kg | 26 | 30 | 48 | 49 |





Pellet burners



Pellet burner BURNiT Pell is designed to burn wood-pellets with diameter of 6-8 mm.
Ensures efficient combustion with low carbon emission.
Designed for installation on boiler.
Constructed under to EN-15270:2010.

Set includes: pellet burner Pell Eco, auger and flexible tube.





Electronic control.
Combustion process.

Built-in microprocessor controller. Automated operations. Simple handling and fuel economy.

Burner body.
Combustion chamber.
Feeder chute.
Auger.

Made of high-grade stainless steel, it withstands temperatures up to 1150°C.

Ember resistant steel tube inside the burner with holes for air intake along its entire length, opening for the hot air from the fuel ignition heater.

Automatic cleaning system

Internal auger.

Dry contactless resistance heater assuring ignition of fuel.

Photosensor-monitors the power of the burner flame.

Air feed fan with variable speed control (0% ÷100 %).

The feeder chute of burner allows 360° rotation for its best convenient positioning when connecting the pellet auger to the hopper.



Safety devices

Elbow-shape feeder chute of burner prevents backfire entry from burner into the pellet hopper. Thermostatic protection (80°C) - into the burner, prevents backfire.

Fuse 10A.

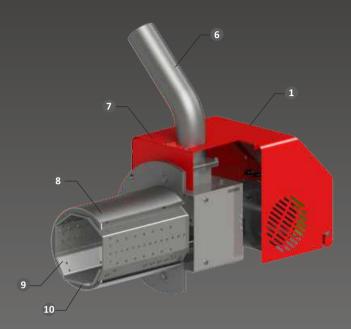
In case of power interruption, all parameter settings are stored in controller memory.















wood - pellets, ø 6÷8 mm EN ISO 17225-2:2014

| kW * | Model | Code |
|---------|-------------|----------------|
| 35 | PELL ECO 35 | 22080000000103 |
| 55 | PELL ECO 55 | 22080000000110 |

- 1. Pellet burner Pell Eco
- 2. Flexible connection, hose
- 3. Electric motor;
- 4. Automatic pellet-feeding auger
- 5. Built-in controller
- 6. Feeding chute
- 7. Burner housing
- 8. Combustion chamber corps
- 9. Combustion chamber
- 10. Movable grate



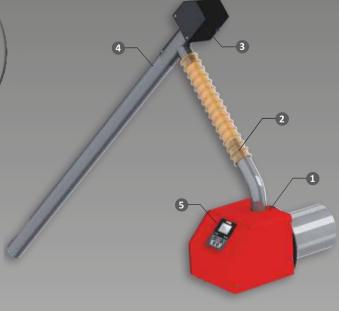


Built-in controller. Functions:

Automated ignition and pellet feed.

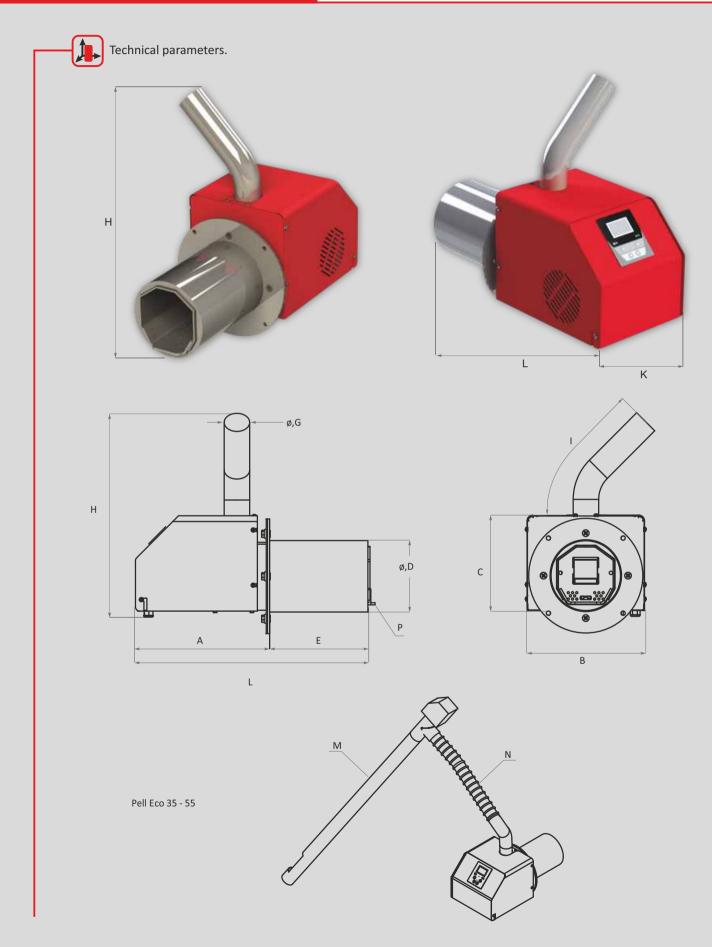
Self-cleaning function, activation of 1 to 6 times every 24 hours.

Controls the operation of central heating pump / buffer tank. Controls the operation of domestic hot water pump (DHW).



burner Pell Eco, auger and flexible connection









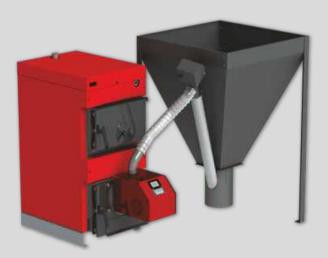


| | | Pell Eco 35 | Pell Eco 55 |
|--|-------|-------------|-------------|
| Nominal heat output | kW | 35 | 55 |
| Minimum ÷ Maximum heat output | kW | 5÷35 | 15÷55 |
| Average power consumption: Firing-Up mode | W | 400 | 400 |
| Operate mode / Self-cleaning mode | | 60÷70 | 60÷70 |
| Overal dimensions: Height | H, mm | 520 | 520 |
| Width | L, mm | 610 | 740 |
| Depth | K, mm | 240 | 274 |
| Burner body: Height | C, mm | 245 | 245 |
| Width | A, mm | 358 | 408 |
| Length | B, mm | 240 | 274 |
| Minimal recommended size of boiler combustion chamber: Height x Width x Length | mm | 350x450x450 | 350x550x450 |
| Combustion chamber housing: Diameter | D, mm | ø170 | ø170 |
| Length | E, mm | 233 | 320 |
| Feeder chute: Diameter | G, mm | ø60 | ø60 |
| Length | I, mm | 250 | 250 |
| Flexible connection: Diameter | N, mm | ø60 | ø60 |
| Length | | 700 | 700 |
| Pellet auger: Diameter | M, mm | ø75 | ø75 |
| Length | | 1500/20 | 00/3000 |
| Electric power supply | V/Hz | 230/50 | 230/50 |
| Weight burner | kg | 21 | 38 |

Mounting options



WBS - Pell Eco - FH 500



WBS - Pell Eco - FH 300



Pellet stoves



Pelet stoves BURNIT Comfort Plus are convenient heating solution.

They are easy to install, space-saving, equipped with convenient electronic control and do not require a separate boiler room.



Energy efficiency. Directive 2010/30/EU, regulation 2015/1187:











Pellet stove **PD Comfort Plus**

For direct space heating of living premises Built-in fan for forced air circulation for rapid and uniform heating.

Door with heat-resistant glass - temperature up to 700°C.

Intelligent controller. Remote control.

Clean and fuel-saving combustion.

Built-in pellet hopper and pellet burner.

Contemporary design. Colors: Ivory, Bordeaux and Black











For central space heating of living premises. Water mantle (jacket). Operating pressure 2 bar.

Door with heat-resistant glass - temperature up to 700°C.

Intelligent controller. Remote control.

Clean and fuel-saving combustion.

Built-in pellet burner, fuel hopper, circulation pump and expansion vessel.

Contemporary design. Colors: Ivory, Bordeaux and Black.



Optional equipment

WiFi module. Managed by a mobile application for Android or iOS.











Microprocessor controller. Functions:

Automated ignition and pellet feed. Controls built-in pump for heating system (for models PM Comfort). Controls by an external thermostat.



Recommended fuel:



wood - pellets, ø 6÷8 mm EN ISO 17225-2:2014

| kW * | Model | Code |
|---------|--------------------------------------|----------------|
| 8 | PD COMFORT 8 PLUS | 22091200008622 |
| 10 | PD COMFORT 10 PLUS | 22091200008623 |
| 13 | PM COMFORT 13 PLUS | 22091200009622 |
| 25 | PM COMFORT 25 PLUS | 22091200009629 |
| | | |
| kW * | Model | Code |
| 8 | PD COMFORT 8 PLUS | 22091200008632 |
| 10 | PD COMFORT 10 PLUS | 22091200008633 |
| 13 | PM COMFORT 13 PLUS | 22091200009636 |
| 25 | PM COMFORT 25 PLUS | 22091200009639 |
| | | |
| kW * | Model | Code |
| | DD 001150D50D1110 | |
| 8 | PD COMFORT 8 PLUS | 22091200008612 |
| 10 | PD COMFORT 8 PLUS PD COMFORT 10 PLUS | 22091200008612 |

PM COMFORT 25 PLUS 22091200009659



25





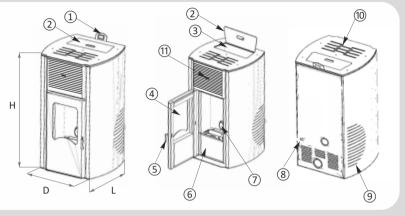








PD Comfort Plus 8-10

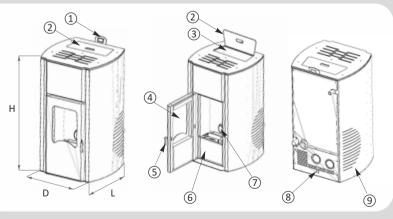


Components:

- ① Controler. ② Cover of the hopper for pellets. ③ Hopper for pellets. ④ Ceramic glass. ⑤ Door lock. ⑥ Ash container. ⑦ Pellet burner. ⑧ Power supply. ⑨ Decorative side panels. ⑩ A bowl for water for air humidifier. ⑪ Level for pipe cleaning.



PM Comfort Plus 13-25



Components:

- ① Controler. ② Cover of the hopper for pellets. ③ Hopper for pellets. ④ Ceramic glass. ⑤ Door lock. ⑥ Ash container. ⑦ Pellet burner. ⑧ Power supply. ⑨ Decorative side panels..







| | | PD Comfort 8 Plus | PD Comfort 10 Plus | PM Comfort 13 Plus | PM Comfort 25 Plus |
|---|--------|----------------------|-----------------------|-----------------------|-----------------------|
| Nominal heat output | kW | 8 | 10 | 13 | 25 |
| Reduced heat output | kW | 5 | 8 | 5.5 | 11 |
| Heat power water mantle | kW | | | 11 | 21.5 |
| Height (H) | mm | 970 | 1020 | 900 | 1100 |
| Width (L) x Depth (D) | mm | 430x580 | 510x610 | 530x520 | 580x680 |
| Water mantle volume | L | | | 13 | 24 |
| Volume hopper pellets | kg | 8 | 15 | 12 | 45 |
| Burning time at maximum power of full pellet hopper | h | 12 | 14 | 8 | 12 |
| Average fuel consumption per hour | h/kg | 0.7 | 1.1 | 1.5 | 3 |
| Input / output mantle volume | ø | | | niplle 1" | niplle 1" |
| Pipe for incoming air | ø, mm | 32 | 32 | 80 | 80 |
| Pipe for exhaust gas -Flue connection | ø, mm | 75 | 75 | 80 | 80 |
| $$\textsc{CO}$$ content calculated to 13% \textsc{O}_2 in the flue gas at nominal heat output | h/kg | 0.03% | 0.03% | 0.02% | 0.02% |
| Exhaust gas temperature (operation mode) | °C | <180 | <180 | <180 | <180 |
| Electric power supply | V/Hz/W | 230/50/120 | 230/50/120 | 230/50/150 | 230/50/150 |
| Weight | kg | 80 | 100 | 120 | 180 |







Class 5

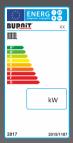
A highly-efficient wood gasifying boiler, designed for economical and ecological heating.

Designed to burn solid fuel - wood, wood briquettes - Class B.

Thanks to the wood gasification principle the fuel is most efficiently consumed with minimum carbon emissions and ash.

Lambda sensor. Cleaning system.

Tested and approved according to EN 303-5.



Energy efficiency.
Directive 2010/30/EU,
regulation 2015/1187:

Nominal heat output, kW

24 - 30

Class A+





Electronic control. Combustion process

Microprocessor controller. Controls the combustion process via permanent monitoring of oxygen levels in exhaust gases, their temperature as well as the boiler temperature. Efficiency over 92%.

Boiler. Water mantle. Combustion chamber.

Boiler body is made of boiler grade steel with thickness of 6 mm at the combustion chamber and 4 mm at the water mantle.

The water mantle embraces the combustion chamber in full to utilize all emitted heat most efficiently. Lambda sensor for accurate combustion process management.

Cleaning system (manual).

Exhaust gas sensor.

Fume exhaust fan.

Actuator-driven flaps for air intake management - primary and secondary air.

Built-in high temperature ceramic plates ensure uniform heat distribution and protection of the water mantle from the extreme heat produced by wood gasification (up to 1200°C). Eyepiece for viewing the combustion process.

Large firebox door ensures easy loading even with bigger logs (length of logs up to 50 cm). **Open door sensor** and fume extraction opening chamber keeps smoke from polluting the boiler room during reloading.

Insulation

50 mm high-temperature wool



Safety devices

Upon reaching 90°C the controller turns the fan off and activates the pumps for domestic hot water and heating system. An independent STB thermostat shuts down the fan upon reaching 99°C. Safety heat evacuator a tap-water-filled line passes through the upmost part of the boiler body. Pressure relief valve 3 bar.

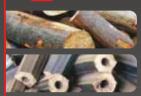








For heating of medium to large sized spaces. Suitable for powering the heating system, the buffer vessel and the production of domestic hot water (DHW).



Recommended fuel:

woods, humidity 15% - 20%

wood briquettes



| kW * | Model | Code |
|---------|--------------|----------------|
| 25 | PB LAMBDA 25 | 00081231002141 |
| 30 | PB LAMBDA 30 | 00081231002142 |

- 1. Microprocessor controller
- 2. Housing
- 3. High efficiency thermal insulation
- 4. Safety heat evacuator
- 5. Water mantle (jacket)
- 6. Wood-loading chamber
- 7. Ceramic plates
- 8. Pyrolysis combustion chamber
- 9. Cleaning system (manual)
- 10. Exhaust gas sensor
- 11. Lambda sensor
- 12. Flue
- 13. Fume exhaust fan
- 14. Actuator-driven primary air flap
- 15. Actuator-driven secondary air flap





Microprocessor controller. Functions:

Ability to manage the most complex heating system. Controls the operation of heating pump.

Controls the operation of domestic hot water (DHW) pump.

Controls boiler operations by buffer tank temperature.

Controls the operation of the mixing valve.

Controls the Lambda sensor.

Exhaust gas sensor.

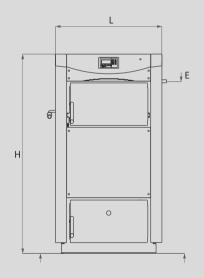


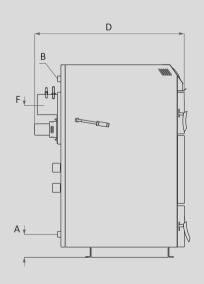


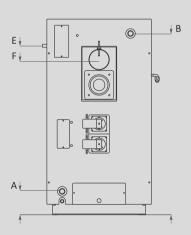
Technical parameters.



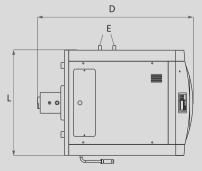








PB Lambda 25-30











| | | PB Lambda 25 | PB Lambda 30 |
|------------------------------------|---------|--------------|-------------------------|
| Nominal heat output | kW | 24 | 30 |
| Minimum ÷ Maximum heat output | kW | 22÷27 | 7÷30 |
| Height (H) | mm | 1285 | 1435 |
| Width (L) x Depth (D) | mm | 675x1130 | 765x1130 |
| Water mantle volume | L | 75 | 85 |
| Combustion chamber volume | L | 98 | 143 |
| Required chimney draught | Pa/mbar | 12/0.12 | 11/0.11 |
| Operating pressure | mbar | 3 | 3 |
| Cold water inlet | A, mm | Rp1¼"/160 | Rp1¼"/170 |
| Hot water outlet | B, mm | Rp1¼"/1180 | Rp ¹ ¼"/1325 |
| Safety heat evacuator inlet/outlet | E, mm | R½"/1090 | R½"/1235 |
| Chimney | F, ø/mm | 150/1000 | 150/1135 |
| Operating temperature range | °C | 65-85 | 65-85 |
| Electric power supply | V/Hz/W | 230/50/200 | 230/50/200 |
| Weight | kg | 500 | 607 |



Wood gasification

The wood in the primary burning chamber is fired in a low-oxygen environment reaching about 580°C .

It starts degrading to a combustible gas of carbon compounds which is directed to the orifice of the secondary combustion chamber.

There, the gas is enriched with secondary air and ignites to reach temperature of up to 1200°C. Before leaving the boiler body, the gas passes through a flue with built-in spiral turbulators where it gives away its heat to the water mantle and cools down to 150°C.

Thanks to the wood gasification principle the fuel is most efficiently consumed with minimum carbon emissions and ash.

- 4 Ignition. 5 Pyrolysis combustion. 6 Fume exhaust fan. 7 Flue







Class 5

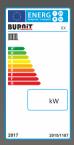
A highly-efficient wood gasifying boiler, designed for economical and ecological heating.

Designed to burn solid fuel - wood, wood briquettes - Class B.

Thanks to the wood gasification principle the fuel is most efficiently consumed with minimum carbon emissions and ash.

Cleaning system.

Tested and approved according to EN 303-5.



Energy efficiency.
Directive 2010/30/EU,
regulation 2015/1187:

Nominal heat output, kW

19 - 38

Class A+





Electronic control. Combustion process

Boiler.

Water mantle.

Combustion chamber.

Microprocessor controller. Monitors the burning process and controls the fan speed to achieve optimal yield and economy of fuel. Efficiency over 90%.

bustion process

Boiler body is made of boiler grade steel with thickness of 6 mm at the combustion chamber and 4 mm at the water mantle.

The water mantle embraces the combustion chamber in full to utilize all emitted heat most efficiently.

Cleaning system (manual).

Exhaust gas sensor.

Fume exhaust fan.

Flaps for air intake management - primary and secondary air.

Built-in high temperature ceramic plates ensure uniform heat distribution and protection of the water mantle from the extreme heat produced by wood gasification (up to 1200°C). Eyepiece for viewing the combustion process.

Large firebox door ensures easy loading even with bigger logs (length of logs up to 50 cm). Fume extraction device on the upper combustion chamber keeps smoke from polluting the boiler room during reloading.

Insulation

50 mm high-temperature wool



Safety devices

Upon reaching 95°C the controller turns the fan off and activates the pumps for domestic hot water and heating system. An independent STB thermostat shuts down the fan upon reaching 99°C. Safety heat evacuator a tap-water-filled line passes through the upmost part of the boiler body. Pressure relief valve 3 bar.









For heating of medium to large sized spaces. Suitable for powering the heating system, the buffer vessel and the production of domestic hot water (DHW).

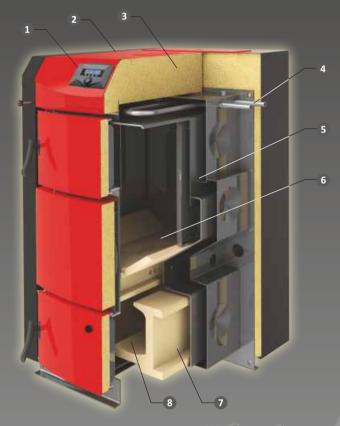


Recommended fuel:



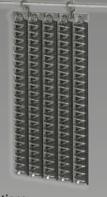
woods, humidity 15% - 20%

wood briquettes



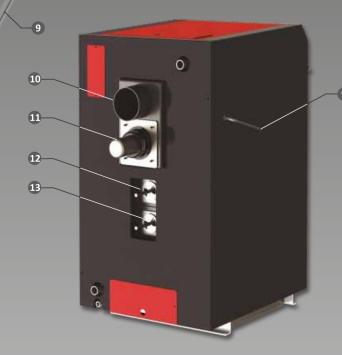
| kW * | Model | Code |
|---------|------------------|----------------|
| 20 | PB ALPHA PLUS 20 | 00081230002401 |
| 30 | PB ALPHA PLUS 30 | 00081230002402 |
| 40 | PB ALPHA PLUS 40 | 00081230002404 |

- 1. Microprocessor controller.
- 2. High efficiency thermal insulation
- 3. Housing
- 4. Safety heat evacuator
- 5. Water mantle (jacket)
- 6. Wood-loading chamber
- 7. Ceramic plates
- 8. Pyrolysis combustion chamber
- 9. Cleaning system (manual)
- 10. Flue
- 11. Fume exhaust fan
- 12. Primary air flap
- 13. Secondary air flap



Microprocessor controller. Functions:

Controls the operation of heating pump.
Controls the operation of domestic hot water (DHW) pump.
Exhaust gas sensor.



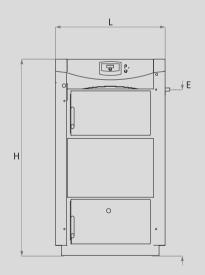


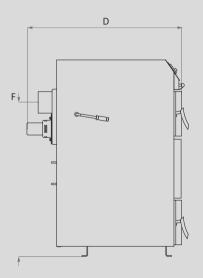


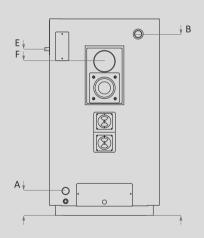
Technical parameters.



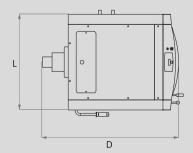








PB Alpha Plus 20-40









| | | PB Alpha Plus 20 | PB Alpha Plus 30 | PB Alpha Plus 40 |
|------------------------------------|---------|---------------------|---------------------|---------------------|
| Nominal heat output | kW | 19 | 29 | 38 |
| Minimum ÷ Maximum heat output | kW | 15÷20 | 27÷32 | 35÷42 |
| Height (H) | mm | 1255 | 1290 | 1430 |
| Width (L) x Depth (D) | mm | 675x930 | 765x1090 | 765x1160 |
| Water mantle volume | L | 62 | 89 | 115 |
| Combustion chamber volume | L | 76 | 132 | 162 |
| Required chimney draught | Pa/mbar | 10/0.10 | 11/0.11 | 12/0.12 |
| Operating pressure | mbar | 3 | 3 | 3 |
| Cold water inlet | A, mm | Rp1¼"/130 | Rp1¼"/170 | Rp1¼"/170 |
| Hot water outlet | B, mm | Rp1¼"/1150 | Rp¹¼"/1250 | Rp¹¼"/1325 |
| Safety heat evacuator inlet/outlet | E, mm | R½"/1070 | R½"/1160 | R½"/1235 |
| Chimney | F, ø/mm | 150/970 | 150/1075 | 150/1150 |
| Operating temperature range | °C | 65-85 | 65-85 | 65-85 |
| Electric power supply | V/Hz/W | 230/50/100 | 230/50/100 | 230/50/100 |
| Weight | kg | 399 | 543 | 587 |



Wood gasification

The wood in the primary burning chamber is fired in a low-oxygen environment reaching about 580°C .

It starts degrading to a combustible gas of carbon compounds which is directed to the orifice of the secondary combustion chamber.

There, the gas is enriched with secondary air and ignites to reach temperature of up to 1200°C. Before leaving the boiler body, the gas passes through a flue with built-in spiral turbulators where it gives away its heat to the water mantle and cools down to 150°C.

Thanks to the wood gasification principle the fuel is most efficiently consumed with minimum carbon emissions and ash.

- 4 Ignition. 5 Pyrolysis combustion. 6 Fume exhaust fan. 7 Flue







A highly-efficient wood gasifying boiler, designed for economical and ecological heating.

Designed to burn solid fuel - wood, wood briquettes - Class B.

Thanks to the wood gasification principle the fuel is most efficiently consumed with minimum carbon emissions and ash.

Constructed under to EN-303-5...



Energy efficiency.
Directive 2010/30/EU,
regulation 2015/1187:

Nominal heat output, kW

19 - 38







Electronic control.

Combustion process

Microprocessor controller. Monitors the burning process and controls the fan speed to achieve optimal yield and economy of fuel. Efficiency to 90%.

Boiler. Water mantle. Combustion chamber. Boiler body is made of boiler grade steel with thickness of 6 mm at the combustion chamber and 4 mm at the water mantle.

The water mantle embraces the combustion chamber in full to utilize the emitted heat most efficiently.

Exhaust gas sensor.

Fume exhaust fan.

Flaps for air intake management - primary and secondary air.

Built-in high temperature ceramic plates ensure uniform heat distribution and protection of the water mantle from the extreme heat produced by wood gasification (up to 1200°C). Eyepiece for viewing the combustion process.

Large firebox door ensures easy loading even with bigger logs (length of logs up to 50 cm). **Fume extraction device** on the upper combustion chamber keeps smoke from polluting the boiler room during reloading.

Insulation

50 mm high-temperature wool.



Safety devices

Upon reaching 95°C the controller turns the fan off and activates the pumps for domestic hot water and heating system. An independent STB thermostat shuts down the fan upon reaching 99°C. Safety heat evacuator a tap-water-filled line passes through the upmost part of the boiler body. Pressure relief valve 3 bar.









For heating of medium to large sized spaces. Suitable for powering the heating system, the buffer vessel and the production of domestic hot water (DHW).

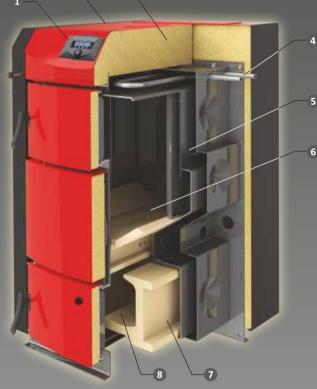


woods, humidity 15% - 20%

wood briquettes

| | kW * | Model | Code |
|---------|-------------|--------------------|----------------|
| | 20 | PB ALPHA 20 | 00081230002351 |
| 2 — 3 — | 30 | PB ALPHA 30 | 00081230002352 |
| | 40 | PB ALPHA 40 | 00081230002354 |
| 4 | 1. Micropro | cessor controller. | |

- 2. High efficiency thermal insulation
- 3. Housing
- 4. Safety heat evacuator
- 5. Water mantle (jacket)
- 6. Wood-loading chamber
- 7. Ceramic plates
- 8. Pyrolysis combustion chamber 9. Flue
- 10. Fume exhaust fan
- 11. Primary air flap 12. Secondary air flap

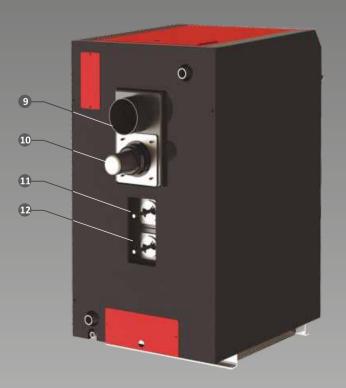




Microprocessor controller. Functions:

Controls the operation of heating pump. Controls the operation of domestic hot water (DHW) pump.

Exhaust gas sensor.



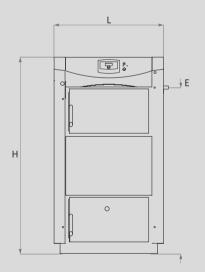


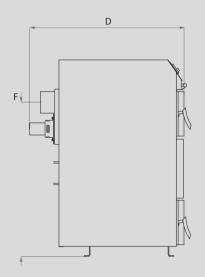


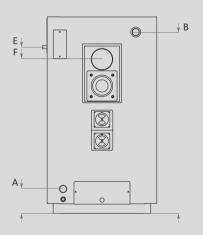
Technical parameters.



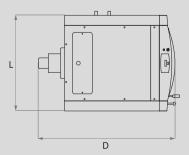








PB Alpha 20-40









| | | PB Alpha 20 | PB Alpha 30 | PB Alpha 40 |
|------------------------------------|---------|----------------|----------------|-------------------------|
| Nominal heat output | kW | 19 | 29 | 38 |
| Minimum ÷ Maximum heat output | kW | 15÷20 | 27÷32 | 35÷40 |
| Height (H) | mm | 1255 | 1290 | 1430 |
| Width (L) x Depth (D) | mm | 675x930 | 765x1090 | 765x1160 |
| Water mantle volume | L | 62 | 89 | 115 |
| Combustion chamber volume | L | 76 | 132 | 162 |
| Required chimney draught | Pa/mbar | 10/0.10 | 11/0.11 | 12/0.12 |
| Operating pressure | mbar | 3 | 3 | 3 |
| Cold water inlet | A, mm | Rp1¼"/130 | Rp1¼"/170 | Rp1¼"/170 |
| Hot water outlet | B, mm | Rp1¼"/1150 | Rp¹¼"/1250 | Rp ¹ ¼"/1325 |
| Safety heat evacuator inlet/outlet | E, mm | R½"/1070 | R½"/1160 | R½"/1235 |
| Chimney | F, ø/mm | 150/970 | 150/1075 | 150/1150 |
| Operating temperature range | °C | 65-85 | 65-85 | 65-85 |
| Electric power supply | V/Hz/W | 230/50/100 | 230/50/100 | 230/50/100 |
| Weight | kg | 394 | 538 | 582 |



Wood gasification

The wood in the primary burning chamber is fired in a low-oxygen environment reaching about 580°C .

It starts degrading to a combustible gas of carbon compounds which is directed to the orifice of the secondary combustion chamber.

There, the gas is enriched with secondary air and ignites to reach temperature of up to 1200°C. Before leaving the boiler body, the gas passes through a flue with built-in spiral turbulators where it gives away its heat to the water mantle and cools down to 150°C.

Thanks to the wood gasification principle the fuel is most efficiently consumed with minimum carbon emissions and ash.

- ① Incoming air. ② Primary air. ③ Secondary air.
- 4 Ignition. 5 Pyrolysis combustion. 6 Fume exhaust fan. 7 Flue







An entry-level solid fuel boiler with basic operation and low operation cost. Designed to burn solid fuel - wood, Class B wood briquettes or coal.

Constructed under to EN-303-5.



Energy efficiency.
Directive 2010/30/EU, regulation 2015/1187:

Nominal heat output, kW

20 - 110







Combustion process

The combustion is controlled by **thermostatic draft regulator**, which is a mechanical device boasting ultimate reliability. It controls the intensity of combustion by altering the flow of air intake.

Boiler. Water mantle. Combustion chamber. Boiler body is made of boiler grade steel with thickness of 5 mm at the combustion chamber and 3 mm at the water mantle.

Water mantle embraces the combustion chamber in full to utilize all emitted heat most efficiently. **Combustion chamber** with large heat exchanging surface and low chamber resistance.

Ribbed chamber surface and three-pass flue gas flow for improved heat exchange.

Large firebox door ensures easy loading even with bigger logs (length of wood-logs up to 50 cm). Exchangeable metallic ash grate protects the pipe grid from the flame.

Insulation

50 mm high-temperature wool.



Safety devices

Thermostatic draught regulator. Pressure relief valve 3 bar.



Optional equipment

Lower boiler door with opening for burner mounting.









For heating of medium to large sized spaces. Suitable for powering the heating system, the buffer vessel and the production of domestic hot water (DHW).



Recommended fuel:



woods, humidity 20%

wood briquettes

woods + coals



Optional equipment

11. Air intake flap

(a) Lower boiler door with opening for burner mounting

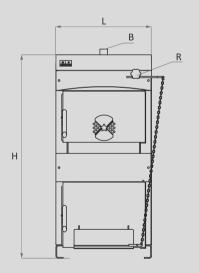


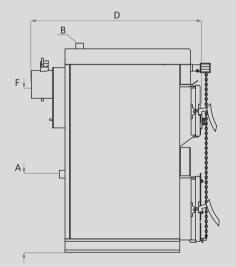


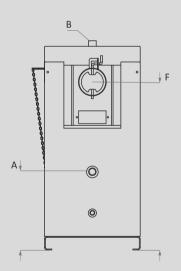




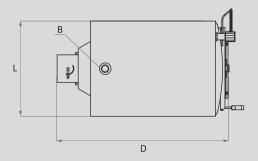








WB 20-50

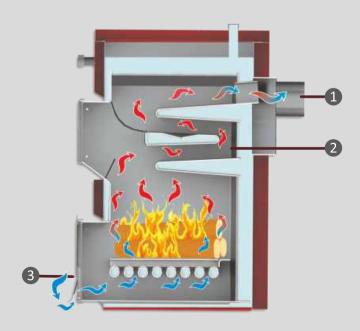








| | | WB 20 | WB 25 | WB 30 | WB 40 | WB 50 |
|-------------------------------|---------|------------|------------|------------|------------|------------|
| Nominal heat output | kW | 20 | 25 | 30 | 40 | 50 |
| Minimum ÷ Maximum heat output | kW | 15÷20 | 20÷25 | 25÷30 | 35÷40 | 40÷50 |
| Height (H) | mm | 1145 | 1145 | 1145 | 1145 | 1145 |
| Width (L) x Depth (D) | mm | 464x870 | 464x930 | 524x930 | 624x930 | 624x990 |
| Water mantle volume | L | 60 | 75 | 82 | 96 | 106 |
| Combustion chamber volume | L | 55 | 62 | 74 | 94 | 103 |
| Required chimney draught | Pa/mbar | 16/0.16 | 20/0.20 | 21/0.21 | 23/0.23 | 24/0.24 |
| Operating pressure | mbar | 3 | 3 | 3 | 3 | 3 |
| Cold water inlet | A, mm | Rp1¼"/450 | Rp1¼"/450 | Rp1¼"/450 | Rp1¼"/450 | Rp1¼"/450 |
| Hot water outlet | B, mm | Rp1¼"/1165 | Rp1¼"/1165 | Rp1¼"/1165 | Rp1¼"/1165 | Rp1¼"/1165 |
| Chimney | F, ø/mm | 150/940 | 150/940 | 150/940 | 180/925 | 180/925 |
| Operating temperature range | °C | 65-85 | 65-85 | 65-85 | 65-85 | 65-85 |
| Weight | kg | 220 | 238 | 264 | 310 | 327 |

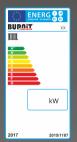


- \bigcirc Flue. \bigcirc Three-pass flue gas flow.
- 3 Air intake flap. Incoming air.





An entry-level solid fuel boiler with basic operation and low operation cost. Designed to burn solid fuel - wood, Class B wood briquettes or coal. Option for fitting pellet, oil or gas-fired burner. Constructed under to EN-303-5..



Energy efficiency.
Directive 2010/30/EU, regulation 2015/1187:

Nominal heat output, kW

20 - 110







| Com | hustian | process |
|-----|---------|---------|

The combustion is controlled by **thermostatic draft regulator**, which is a mechanical device boasting ultimate reliability. It controls the intensity of combustion by altering the flow of air intake.

Boiler. Water mantle. Combustion chamber

Boiler body is made of boiler grade steel with thickness of 5 mm at the combustion chamber and 3 mm at the water mantle.

Water mantle embraces the combustion chamber in full to utilize the emitted heat most efficiently. **Combustion chamber** with large heat exchanging surface and low chamber resistance.

Ribbed chamber surface and three-pass flue gas flow for improved heat exchange.

Large firebox door ensures easy loading even with bigger logs (length of wood-logs up to 60 cm). **Lower boiler door with opening for burner mounting.**

Exchangeable metallic ash grate protects the pipe grid from the flame.

Insulation

50 mm high-temperature wool.



Safety devices

 $Thermostatic\ draught\ regulator.$

Pressure relief valve 3 bar.

Safety heat evacuator a tap-water-filled line passes through the upmost part of the boiler body









For heating of medium to large sized spaces.
Suitable for powering the heating system, the buffer vessel and the production of domestic hot water (DHW).



Recommended fuel:



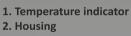
woods, humidity 20%

wood briquettes

woods + coals



| Model | Code |
|---------|--|
| WBS 20 | 00081230002301 |
| WBS 25 | 00081230002302 |
| WBS 30 | 00081230002303 |
| WBS 40 | 00081230002304 |
| WBS 50 | 00081230002305 |
| WBS 70 | 00081230002307 |
| WBS 90 | 00081230002309 |
| WBS 110 | 00081230002211 |
| | WBS 20 WBS 25 WBS 30 WBS 40 WBS 50 WBS 70 WBS 90 |



3. High efficiency thermal insulation

4. Safety heat evacuator

5. Water mantle (jacket)

6. Three-pass flue gas flow

7. Combustion chamber

8. Metal ash grate

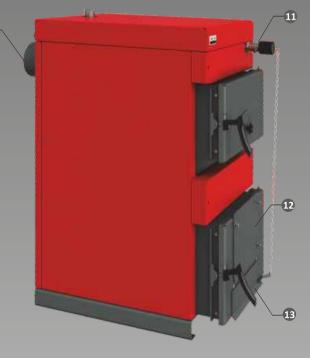
9. Ash- and- soot container

10. Flue

11. Thermostatic draft regulator

12. Opening for mounting of a burner

13. Air intake flap





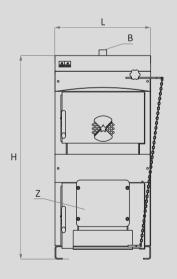


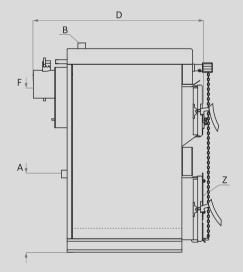


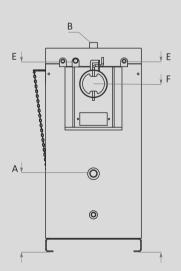
Technical parameters.





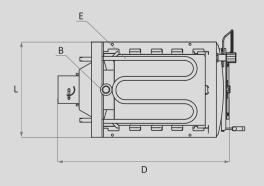








WBS 20-110



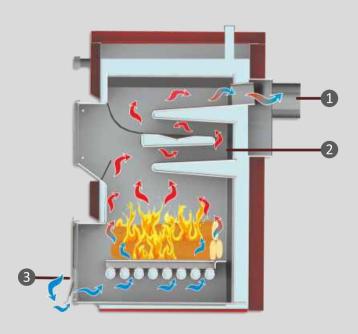






| | | WBS 20 | WBS 25 | WBS 30 | WBS 40 | WBS 50 | WBS 70 | WBS 90 | WBS 110 |
|---|--------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| Nominal heat output | kW | 20 | 25 | 30 | 40 | 50 | 70 | 90 | 110 |
| Minimum ÷ Maximum heat output | kW | 15÷20 | 20÷25 | 25÷30 | 35÷40 | 40÷50 | 50÷70 | 70÷90 | 90÷110 |
| Height (H) | mm | 1145 | 1145 | 1145 | 1145 | 1145 | 1285 | 1285 | 1285 |
| Width (L) x Depth (D) | mm | 464x870 | 464x930 | 524x930 | 624x930 | 624x990 | 624x1110 | 684x1110 | 744x1110 |
| Water mantle volume | L | 60 | 75 | 82 | 96 | 106 | 134 | 145 | 162 |
| Combustion chamber volume | L | 55 | 62 | 74 | 94 | 103 | 170 | 191 | 212 |
| Required chimney draught | Pa/mbar | 16/0.16 | 20/0.20 | 21/0.21 | 23/0.23 | 24/0.24 | 38/0.38 | 47/0.47 | 56/0.56 |
| Operating pressure | mbar | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| Cold water inlet | A, mm | Rp1¼" 450 | Rp1¼" 450 | Rp1¼" 450 | Rp1¼" 450 | Rp1¼" 450 | Rp1½" 430 | Rp1½" 430 | Rp1½" 430 |
| Hot water outlet | B, mm | Rp1¼" 1165 | Rp1¼" 1165 | Rp1¼" 1165 | Rp1¼" 1165 | Rp1¼" 1165 | Rp1½" 1315 | Rp1½" 1315 | Rp1½" 1315 |
| Safety heat evacuator inlet/outlet | E, mm | R½" 1072 | R½" 1072 | R½" 1072 | R½" 1072 | R½" 1072 | R½" 1222 | R½" 1222 | R½" 1222 |
| Chimney | F ø,mm mm | 150 940 | 150 940 | 150 940 | 180 925 | 180 925 | 200 1050 | 200 1050 | 200 1050 |
| Boiler door opening for burner mounting | Z, ø mm | 176 | 176 | 176 | 176 | 176 | 215 | 215 | 215 |
| Operating temperature range | °C | 65-85 | 65-85 | 65-85 | 65-85 | 65-85 | 65-85 | 65-85 | 65-85 |
| Weight | kg | 231 | 265 | 278 | 320 | 340 | 420 | 459 | 486 |

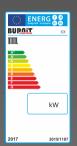
- ① Flue. ② Three-pass flue gas flow.
- 3 Air intake flap. Incoming air.







Steel boiler with intelligent controller and air feed fan.
Designed to burn solid fuel - wood,
Class B wood briquettes or coal.
Option for fitting pellet, oil or gas-fired burner.
Constructed under to EN-303-5.



Energy efficiency.
Directive 2010/30/EU, regulation 2015/1187:

Nominal heat output, kW

20 - 110







Electronic control.

Combustion process

Microprocessor controller. The electronic control unit is used to operate the air-feed fan, the circulation pump of central heating and the pump of domestic hot water (DHW). Fan speed is regulated in relation to fuel consumption and momentary chimney draft.

Boiler. Water mantle. Combustion chamber. Boiler body is made of boiler grade steel with thickness of 5 mm at the combustion chamber and 3 mm at the water mantle.

Water mantle embraces the combustion chamber in full to utilize all emitted heat most efficiently. Combustion chamber with large heat exchanging surface and low chamber resistance.

Ribbed chamber surface and three-pass flue gas flow for improved heat exchange.

Large firebox door ensures easy loading even with bigger logs (length of wood-logs up to 60 cm). Exchangeable metallic ash grate protects the pipe grid from the flame.

Lower boiler door with opening for burner mounting.

Insulation

50 mm high-temperature wool.



Safety devices

Pressure relief valve 3 bar;

Safety heat evacuator a tap-water-filled line passes through the upmost part of the boiler body. STB - emergency thermostat - turn off the fan and stop the combustion process. Air intake flap for the fan

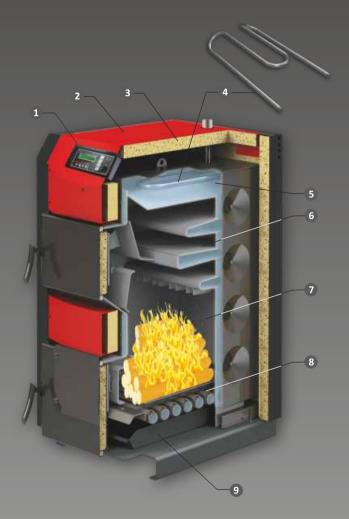








For heating of medium to large sized spaces. Suitable for powering the heating system, the buffer vessel and the production of domestic hot water (DHW).





Microprocessor controller. Functions:

Controls the operation of heating pump. Controls the operation of domestic hot water (DHW) pump.

Controls the operation of fan.



Recommended fuel:



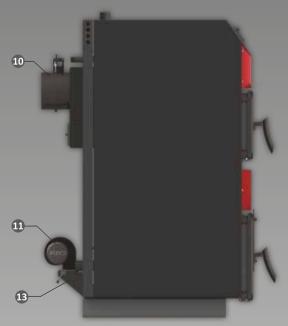
woods, humidity 20%

wood briquettes

wood + coal

| kW * | Model | Code |
|---------|------------|----------------|
| 20 | WBS AC 20 | 00081230002331 |
| 25 | WBS AC 25 | 00081230002332 |
| 30 | WBS AC 30 | 00081230002333 |
| 40 | WBS AC 40 | 00081230002334 |
| 50 | WBS AC 50 | 00081230002335 |
| 70 | WBS AC 70 | 00081230002337 |
| 90 | WBS AC 90 | 00081230002339 |
| 110 | WBS AC 110 | 00081230002241 |

- 1. Controller
- 2. Housing
- 3. High efficiency thermal insulation
- 4. Safety heat evacuator 5. Water mantle (jacket)
- 6. Three-pass flue gas flow 7. Combustion chamber
- 8. Metal ash grate
- 9. Ash- and- soot container
- 10. Opening for mounting of a burner
- 11. Flue
- 12. Air feed fan
- 13. Air intake flap



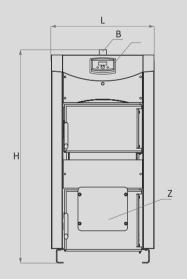


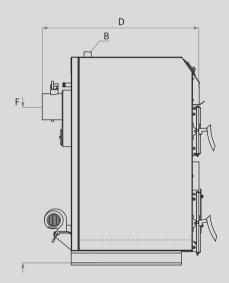


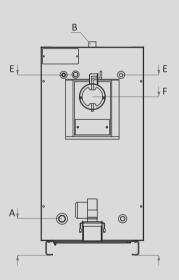
Technical parameters.



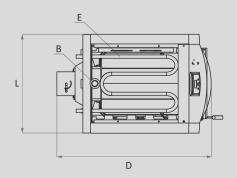








WBS Active 20-110



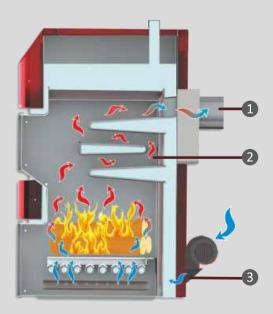






| | | WBS AC | WBS AC 25 | WBS AC | WBS AC 40 | WBS AC 50 | WBS AC | WBS AC 90 | WBS AC 110 |
|---|------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| Nominal heat output | kW | 20 | 25 | 30 | 40 | 50 | 70 | 90 | 110 |
| Minimum ÷ Maximum heat output | kW | 15÷20 | 20÷25 | 25÷30 | 35÷40 | 40÷50 | 50÷70 | 70÷90 | 90÷110 |
| Height (H) | mm | 1235 | 1235 | 1235 | 1235 | 1235 | 1385 | 1385 | 1385 |
| Width (L) x Depth (D) | mm | 540x860 | 540x925 | 600x925 | 700x925 | 700x985 | 700x1105 | 760x1105 | 820x1105 |
| Water mantle volume | L | 60 | 75 | 82 | 96 | 106 | 134 | 145 | 162 |
| Combustion chamber volume | L | 58 | 62 | 73 | 84 | 97 | 120 | 133 | 160 |
| Required chimney draught | Pa/mbar | 16/0.16 | 20/0.20 | 21/0.21 | 23/0.23 | 24/0.24 | 38/0.38 | 47/0.47 | 56/0.56 |
| Operating pressure | mbar | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| Cold water inlet | A, mm | Rp1¼" 232 | Rp1¼" 232 | Rp1¼" 232 | Rp1¼" 232 | Rp1¼" 232 | Rp1½" 232 | Rp1½" 232 | Rp1½" 232 |
| Hot water outlet | B, mm | Rp1¼" 1265 | Rp1¼" 1265 | Rp1¼" 1265 | Rp1¼" 1265 | Rp1¼" 1265 | Rp1½" 1420 | Rp1½" 1420 | Rp1½" 1420 |
| Safety heat evacuator inlet/outlet | E, mm | R½" 1072 | R½" 1072 | R½" 1072 | R½" 1072 | R½" 1072 | R½" 1220 | R½" 1220 | R½" 1220 |
| Chimney | ø,mm mm | 150 945 | 150 945 | 150 945 | 180 930 | 180 930 | 200 1065 | 200 1065 | 200 1065 |
| Boiler door opening for burner mounting | Z, ø mm | 176 | 176 | 176 | 176 | 176 | 215 | 215 | 215 |
| Operating temperature range | °C | 65-85 | 65-85 | 65-85 | 65-85 | 65-85 | 65-85 | 65-85 | 65-85 |
| Weight | kg | 248 | 270 | 294 | 340 | 366 | 448 | 485 | 514 |

- ① Flue. ② Three-pass flue gas flow.
- 3 Air intake flap. Incoming air.





Fuel hopper for wood-pellets



Fuel hopper is designated to serve the pellet-fired boiler. The hopper capacity is determined using as calculation base the daily or weekly fuel consumption rate of burner.

Model FH 300

Fuel hopper with usable capacity of 300 litres allows charging of 160 kg of pellets with diameter Ø 6-8mm.





Fuel hopper for pellets FH 300 Pellet hopper is designed for installation on either side of the boiler - left or right side. Made of galvanized steel.

Thanks to the inclined structure of the collecting plates is achieved targeting of the pellets to the screw.

Rotating base for easy positioning of the auger.

Opening for auger connection. Holder auger.







| L | Model | Code | | |
|-----|-----------|----------------|--|--|
| 300 | FH 300 | 00081133000001 | | |
| 500 | FH 500 V2 | 00081233000061 | | |

Model FH 500

Fuel hopper with usable capacity of 500 litres allows charging of 280-300 kg of pellets with diameter \emptyset 6-8mm. Refueling of the fuel hopper - once per week (for burner with rated power up to 40 kW).





Fuel hopper for pellets FH 500 Pellet hopper is designed for installation on either side of the boiler - left or right side. Made of cold-rolled steel sheets, powder coating.

Thanks to the inclined structure of the collecting plates is achieved targeting of the pellets to the screw.

Convenient hatch for fuel loading.

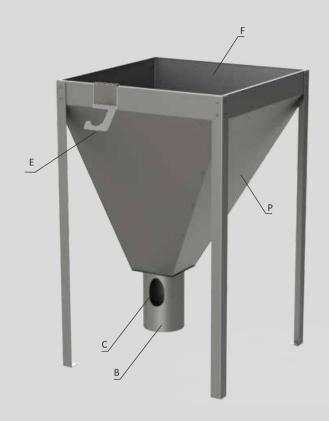
Side opening for easy cleaning.

Opening for auger connection. Holder auger.

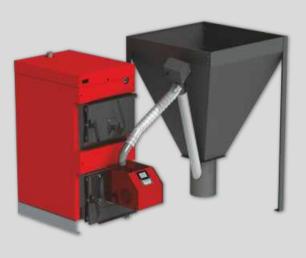
Precise level the Fuel Hopper by bolt-in bolt-out each foot.







Installation option: Fuel hopper FH 300, Boiler WB, Pellet burner Pell Eco



F/G
C
R
R

Installation option: Fuel hopper FH 500, Boiler WBS Active, Pellet burner Pell





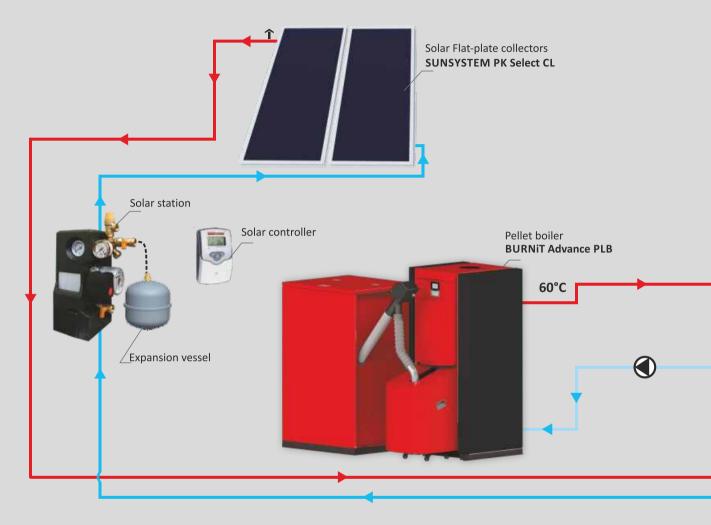




| | | FH 300 |
|--|---------|-----------|
| Capacity of fuel hopper | L | 300 |
| Maximum load of wood-pellets ø, 6÷8 mm | kg | 160 |
| Height | mm | 1295 |
| Width / Depth | mm | 810 / 810 |
| Base/ Pellet-colecting bottom | B, ø mm | ø 200 |
| Opening for auger connection | C, ø mm | ø 76 |
| Auger holder | E | ✓ |
| Loading opening | F, mm | 805 x 805 |
| Inclination angle of guide plates | Р | 60° |
| Weight | kg | 28 |

| | | FH 500 |
|--|---------|--------------|
| Capacity of fuel hopper | L | 500 |
| Maximum load of wood-pellets ø, 6÷8 mm | kg | 280÷300 |
| Height | mm | 1260 |
| Width / Depth | mm | 772 / 730 |
| Base | B, mm | 53 |
| Opening for auger connection | C, ø mm | ø 76 |
| Auger holder | Е | \checkmark |
| Loading opening | F, mm | 400 x 772 |
| Hatch cover | G | \checkmark |
| Drainage holes | N | ✓ |
| Inclination angle of guide plates | Р | 45° |
| Pellet-colecting bottom | R, mm | 300 / 300 |
| Leveling feet | Z | ✓ |
| Weight | kg | 71 |







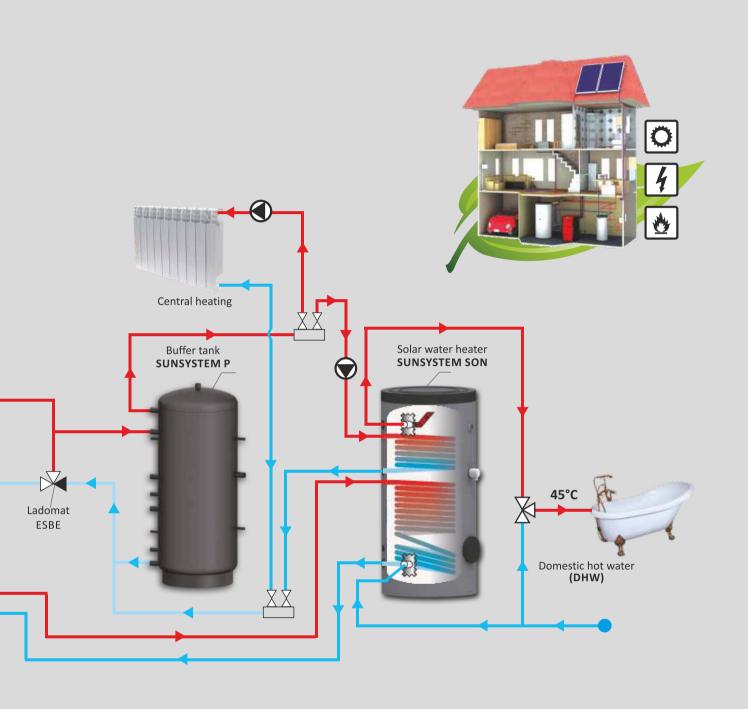
Attention! All schemes are examples.

It is recommended that sizing and connection of your system be carried out by an authorized service professional/specialized service shop.





In order to ensure long term trouble free operation of your BURNiT appliance, please call an authorized BURNiT service partner to do the installation for you.





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